

ABSTRACT

A cleaning sheet 1 has a fiber aggregate 2 formed by hydroentangling a fiber web. The fiber aggregate 2 has less entangled part 4 with a low degree of fiber entanglement and highly entangled part 5 having a higher degree of fiber entanglement than the less entangled part 4. The less entangled part 4 is surrounded by the highly entangled part 5. The total area of the less entangled parts 4 is preferably 80% to 98% of the area of the cleaning sheet 1. The cleaning sheet 1 is conveniently produced by forming a less entangled fiber aggregate by hydroentangling a fiber web and then again hydroentangling the fiber aggregate to form a highly entangled part having a higher degree of fiber entanglement than the less entangled fiber aggregate and having a closed shape.